

### Section 1 - Product and Company Identification

**Trade Name:** MPE 1000 Hardener

**Company:**

IntegraCoat Solutions  
340 Riddle Road  
Pauline, SC 29374  
+1 (864) 582-6575

**Emergency Contact: ChemTel 24 Hr.**

US Emergency Number:  
+1 (800) 255-3934  
Worldwide Emergency Number:  
+1 (813) 248-0585

**Product Use:** Coatings

**Not Recommended For:** None Identified

### Section 2 - Hazards Identification

**GHS Ratings:**

Acute Toxicity - Inhalation	4	Gases>2500+<=20000ppm, Vapors>10+<=20mg/l, Dusts&mists>1+<=5mg/l
Skin corrosion/irritation	1B	Destruction of dermal tissue: Exposure < 1 hour Observation < 14 days, visible necrosis in at least one animal
Serious eye damage/eye irritation	1	Serious eye damage: Irreversible damage 21 days after exposure, Draize score: Corneal opacity >= 3, Iritis > 1.5
Germ cell mutagenicity	2	Suspected/Possible: May include heritable mutations in human germ cells, Positive evidence from tests in mammals and somatic cell tests, In vivo somatic genotoxicity supported by in vitro mutagenicity
Reproductive toxicity	2	Human or animal evidence possibly with other information
Acute aquatic toxicity	A3	Acute toxicity <= 10.0 but < 100 mg/l
Chronic aquatic toxicity	C3	Acute toxicity > 10.0 but <= 100.0 mg/l and lack of rapid degradability and log Kow >= 4 unless BCF < 500 and unless chronic toxicity > 1 mg/l

**GHS Hazards:**

H314	Causes severe skin burns and eye damage
H318	Causes serious eye damage
H332	Harmful if inhaled
H341	Suspected of causing genetic defects
H361	Suspected of damaging fertility or the unborn child
H402	Harmful to aquatic life
H412	Harmful to aquatic life with long lasting effects

**GHS Precautions:**

P201	Obtain special instructions before use
P202	Do not handle until all safety precautions have been read and understood
P260	Do not breathe dust/fume/gas/mist/vapours/spray
P261	Avoid breathing dust/fume/gas/mist/vapours/spray
P264	Wash thoroughly after handling
P271	Use only outdoors or in a well-ventilated area
P273	Avoid release to the environment
P280	Wear protective gloves/protective clothing/eye protection/face protection
P281	Use personal protective equipment as required

P310	Immediately call a POISON CENTER or doctor/physician
P312	Call a POISON CENTER or doctor/physician if you feel unwell
P321	Specific treatment (see label)
P363	Wash contaminated clothing before reuse
P301+P330+P331	IF SWALLOWED: Rinse mouth. Do NOT induce vomiting
P303+P361+P353	IF ON SKIN (or hair): Remove/Take off immediately all contaminated clothing. Rinse skin with
P304+P340	IF INHALED: Remove victim to fresh air and keep at rest in a position comfortable for breathin
P305+P351+P338	IF IN EYES: Rinse continuously with water for several minutes. Remove contact lenses if prese do – continue rinsing
P308+P313	IF exposed or concerned: Get medical advice/attention
P405	Store locked up
P501	Dispose of contents/container in accordance with all local, regional, national, and internation

**Signal Word:** Danger



### Section 3 - Composition / Information on Ingredients

Chemical Name	CAS number	Weight Concentration %
alpha-(2-Aminomethylethyl)-omega-(2-aminomethylethoxy)- poly(oxy(methyl-1,2-ethanediyl))	9046-10-0	50.00% - 60.00%
Nonylphenol	84852-15-3	30.00% - 40.00%
Benzyl Alcohol	100-51-6	1.00% - 5.00%

### Section 4 - First Aid Measures

**Inhalation:** If affected, remove to fresh air. If breathing is difficult, give oxygen. If not breathing, give artificial respiration. Get medical attention.

**Eye Contact:** Immediately flush eyes for at least fifteen minutes with running water. Hold eyelids apart to ensure rinsing of the entire eye surface and lids with water. If eye irritation persists: Get medical advice/attention.

**Skin contact:** Immediately remove contaminated clothing and shoes. Wash affected areas thoroughly with soap and water. If irritation develops, seek medical attention.

**Ingestion:** Do not induce vomiting. Never give anything by mouth to an unconscious person. If a person vomits when lying on his back, place him in the recovery position. Get immediate medical attention.

### Section 5 - Fire Fighting Measures

**Flash Point:** 137 C (279 F) LEL: 1.00 UEL: 13.00

**Extinguishing Media:** Use carbon dioxide, foam, dry chemical, dry sand, water fog, or limestone powder extinguishing systems.

**Unusual Fire and Explosion Hazards:** None

**Hazardous combustion products:** Irritating or toxic substances may be emitted upon burning, combustion or decomposition. See section 10 (Stability and Reactivity) for additional information.

**Special Fire Fighting Procedures:** Firefighters should be equipped with self-contained breathing apparatus.

## Section 6 - Accidental Release Measures

**Spill And Leak Procedures:** Avoid all personal contact. Ensure cleanup personnel wear all appropriate Personal Protective Equipment (PPE), including respiratory protection. Spills should be contained, solidified, and placed in suitable containers for disposal.

## Section 7 - Handling and Storage

**Handling Precautions:** Use good laboratory/workplace procedures. Wash thoroughly after handling this product. Always wash up before eating, smoking or using the facilities. Use under well-ventilated conditions. Avoid eye and skin contact. Avoid inhalation of aerosol, mist, spray, fume or vapor. Avoid drinking, tasting, swallowing or ingesting this product. Wash contaminated clothing before reuse. Discard shoes contaminated with this product.

**Storage Requirements:** Keep away from heat, sparks, and open flames. Store cool and dry, under well-ventilated conditions. Store this material away from incompatible substances (see section 10). Do not store in open, unlabeled or mislabeled containers. Keep container closed when not in use.

## Section 8 - Exposure Controls / Personal Protection

Chemical Name / CAS	OSHA Exposure Limits	ACGIH Exposure Limit	Other Exposure Limits
alpha-(2-Aminomethylethyl)-omega-(2-aminomethylethoxy)- poly (oxy(methyl-1,2-ethanediyl)) 9046-10-0	Not Established	Not Established	Not Established
Nonylphenol 84852-15-3	Not Established	Not Established	Not Established
Benzyl Alcohol 100-51-6	Not Established	Not Established	Not Established

**Ventilation:** Good general mechanical ventilation and local exhaust is recommended.

**Hygiene:** Eye wash must be easily accessible. Wear protective clothing as necessary to prevent contact. When using, do not eat, drink or smoke. Hands and/or face should be washed before breaks and at the end of the shift. Gloves must be inspected regularly and prior to each use. Replace if necessary.

**Personal Protective Equipment:** Wear impervious protective gloves. Wear OSHA, NIOSH approved organic vapor respirator if ventilation is inadequate. Wear appropriate protective eyewear such as splash-proof, chemical resistant safety goggles.

**Contaminated Gear:** Take off all contaminated clothing immediately. Wash contaminated clothing before reuse.

## Section 9 - Physical and Chemical Properties

This mixture typically exhibits the following properties under normal circumstances:

<b>Appearance:</b> Liquid	<b>Odor:</b> Not available
<b>Vapor Pressure:</b> 0.58 mmHg	<b>Odor threshold:</b> Not available
<b>Vapor Density:</b> Not available	<b>pH:</b> Not available
<b>Density (g/cm<sup>3</sup>):</b> 0.95	<b>Melting point:</b> Not available
<b>Freezing point:</b> Not available	<b>Solubility:</b> Not available

**Boiling range:** Not available  
**Evaporation rate:** Not available  
**Explosive Limits:** Not available

**Autoignition temperature:** Not available

**Viscosity:** Not available

**Flash point:** 137°C, 279°F

**Flammability:** Not available

**Partition coefficient (n-octanol/water):** Not available

**Decomposition temperature:** Not available

**Grams VOC less water:** Not available

## Section 10 - Stability and Reactivity

### Stability:

STABLE

### Components of this mixture are incompatible with the following materials:

Strong Acids  
Strong Oxidizers

### This mixture is likely to exhibit the following combustion products:

Carbon Dioxide, Carbon Monoxide  
Biphenyls  
Nitrogen Oxides

Hazardous polymerization will not occur.

## Section 11 - Toxicological Information

### Mixture Toxicity:

Oral Toxicity LD50: 2,026mg/kg  
Dermal Toxicity LD50: 2,501mg/kg  
Inhalation Toxicity LC50: 1mg/L

### Component Toxicity:

9046-10-0	alpha-(2-Aminomethylethyl)-omega-(2-aminomethylethoxy)- poly(oxy(methyl-1,2-ethanediy)) Oral LD50: 2,885 mg/kg (rat) Dermal LD50: 2,980 mg/kg (rabbit) Inhalation LC50: 1 mg/L (ra
84852-15-3	Nonylphenol Oral LD50: 1,412 mg/kg (Rat) Dermal LD50: 2,031 mg/kg (Rabbit)
100-51-6	Benzyl Alcohol Oral LD50: 1,620 mg/kg (Rat) Dermal LD50: 2,010 mg/kg (Rabbit) Inhalation LC50: 4 mg/L (l

### Routes of Entry:

Inhalation Skin Contact Eye Contact Ingestion

### Exposure to this material may affect the following organs:

No Data

The following chemicals comprise 0.1% or more of this mixture and are listed and/or classified as carcinogens or potential carcinogens by NTP, IARC, OSHA (mandatory listing), or ACGIH (optional listing):

<u>CAS Number</u>	<u>Description</u>	<u>% Weight</u>	<u>Carcinogen Rating</u>
None			No Data

## Section 12 - Ecological Information

### Component Ecotoxicity:

alpha-(2-Aminomethylethyl)-omega-(2-aminomethylethoxy)- poly(oxy(methyl-1,2-ethanediy))	LC50 772.14 mg/l fish 96h; EC50 418.34 mg/l Water Flea 48h; EC50 15 mg/l algae 72h; EC50 750 mg/l Bacteria 3h
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Nonylphenol

LC50 0.209 mg/l fish 96h; EC50 0.0844 mg/l water flea 48h

Benzyl Alcohol

LC50 460 mg/l fish 96 h; EC50 360 ppm water flea 48 h; EC50 640 mg/l algae 96 h; EC10 658 mg/l bacteria 16 h

### Section 13 - Disposal Considerations

**Waste disposal Methods:** Dispose in accordance with Federal, State and Local regulations.

### Section 14 - Transport Information

This material is classified for transport as follows:

<u>Agency</u>	<u>Proper Shipping Name</u>	<u>UN Number</u>	<u>Packing Group</u>	<u>Hazard Class</u>
DOT	Paint Related Material, Corrosive	3066	III	8

### Section 15 - Regulatory Information

**Additional regulatory listings, where applicable:**

<u>Country</u>	<u>Regulation</u>	<u>All Components Listed</u>
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EU Risk Phrases

Safety Phrase

Toxic Substances Control Act (TSCA): All chemicals except those listed below appear in the Toxic Substances Control Act Chemical Substance Inventory:

No Data

EPA SARA Title III Section 313 ( 40 CFR 372) componenets above 'de minimum' level:

### Section 16 - Other Information

For further information, please contact the Product Safety director. The information and recommendations contained herein are, to the best of our knowledge and belief, accurate. However, since the conditions of handling and use are beyond our control, we make no guarantee of results, and assume no liability for damages incurred by use of this material. All chemicals may present unknown health hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist. Final determination of suitability of the chemical is the sole responsibility of the user. Users of any chemical should satisfy themselves that the conditions and methods of use assure that the chemical is used safely. No representations or warranties, either expressed or implied of merchantability, fitness for a particular purpose, or any other nature, are made hereunder with respect to the information contained herein, or to the chemical to which the user refers.

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